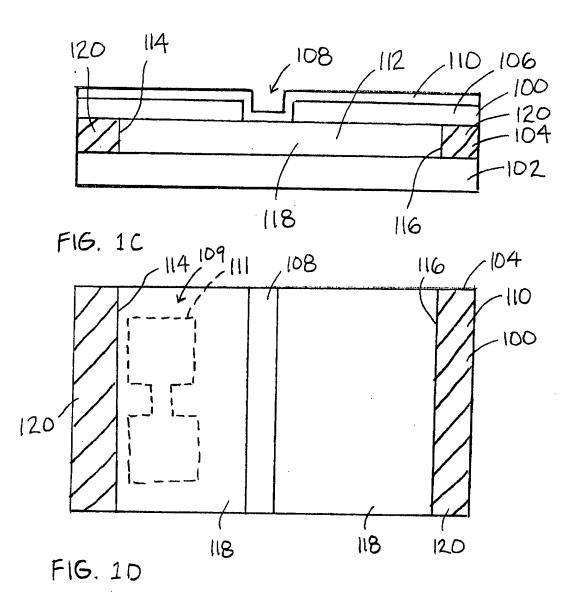
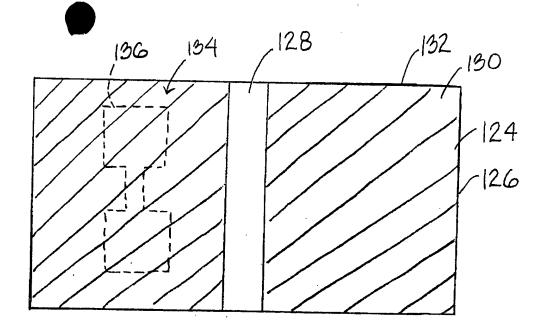
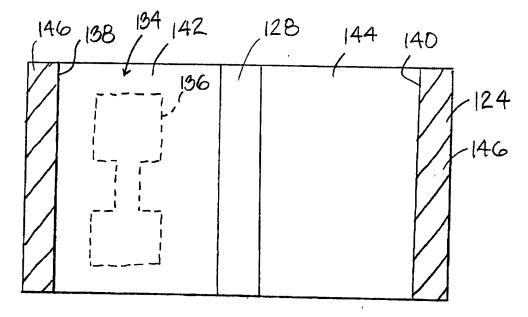


FIG. 1B

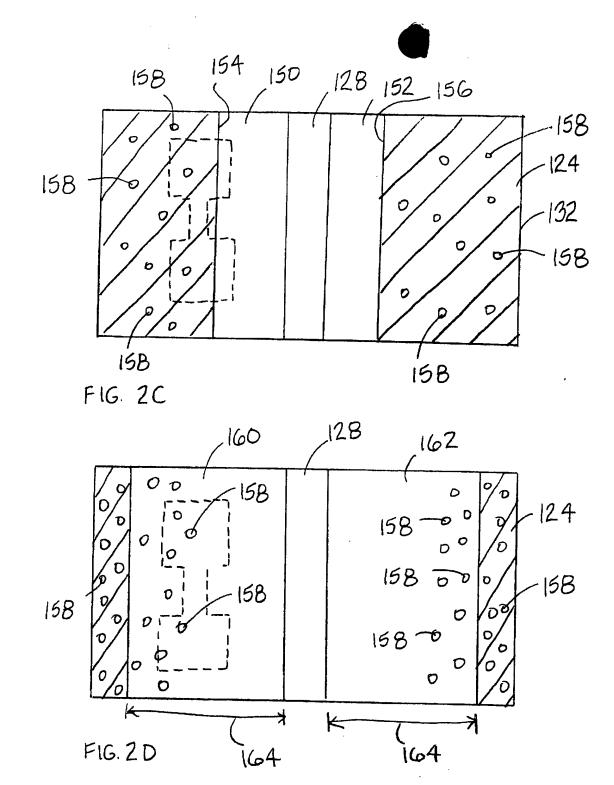




F1G. 2A



F16.2B



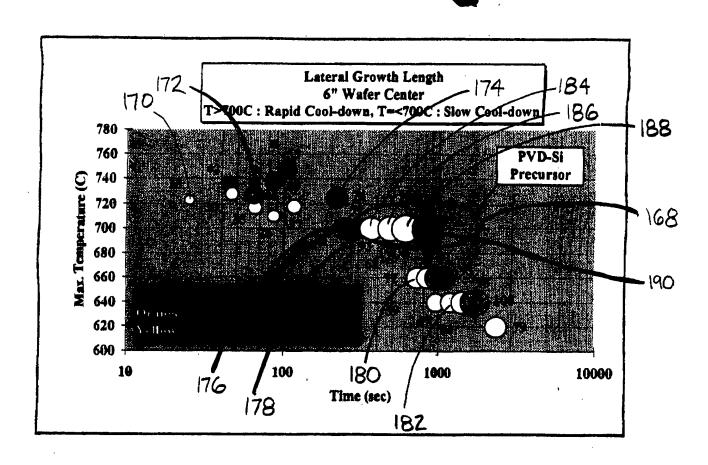


FIG.3

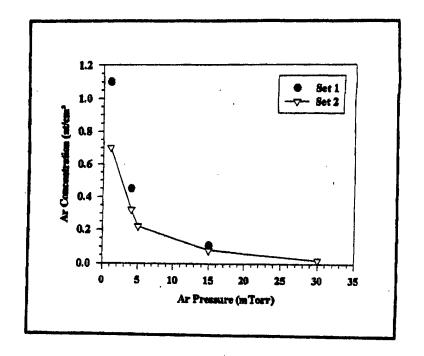


FIG.4

Power (kW)	Pre sure (mTorr)	Sputtering Gas	Ar c ntent (at/cm²)
		Pure He	<2x10 ¹⁸
8	14-16	He/(3.8%)Ar	2-5x10 ¹⁸
		He/(10%)Ar	4-7×10 ¹⁸
		Pure Ar	6x10 ¹⁹
8	5-6	Pure Ar	2x10 ²⁰

FIG. 5

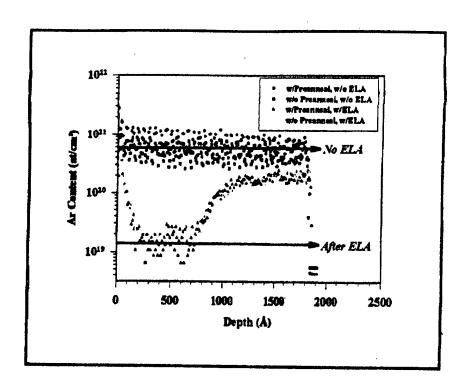


FIG. 6





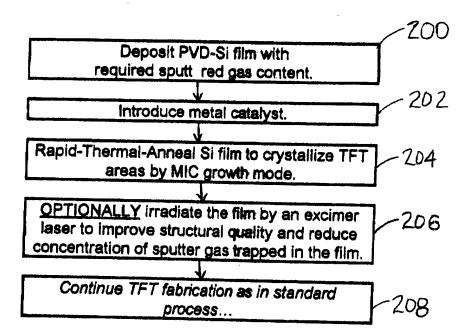


FIG. 7